

CONTENTS

AVIATION AND ROCKET-SPACE ENGINEERING

ELECTRONIC MODEL OF TURBINE DRIVE FLOW FOR ITS DIRECT OPTIMIZATION <i>L.S. Shabliy</i>	11
DESIGN IMPROVEMENT OF MULTI-FILM ROTOR JOURNAL BEARINGS OF DIESEL ENGINE TURBOCHARGERS <i>E.A. Zadorojnaya, A.S. Fischer</i>	17
THE OPTIMIZATION OF THE TURBINE BLADE-DISK INTERLOCK OF THE TYPE "FIR TREE" <i>S.A. Bukaty, I.B. Andreev</i>	22
OPERATE RELIABILITY ENHANCEMENT OF THERMOGENERATOR MODULES FOR HEAT ENGINE WITH ACOUSTIC EMISSION METHOD <i>A.S. Osipkov</i>	28
WAYS OF INCREASE OF EFFICIENCY OF MODERN INNOVATIVE MANUFACTURE <i>A.I. Ermakov, L.A. Chempinsky</i>	35
INCREASING EFFICIENCY OF PRESSURIZATION OF THE ROCKET TANKS IN THE FLIGHT <i>V.V. Biryuk, A.V. Smorodin</i>	40
RESEARCH OF ROUGHNESS OF SURFACE ROLLERS WITH MODIFIED CONTACT ON THE BASIS OF ANALYSIS OF THEAR AUTOCORRELATION FUNCTIONS <i>N.V. Nosov, A.D. Abramov, V.I. Haustov</i>	45
THE RESEARCH OF THE INFLUENCE OF THE MAXIMAL STRESS DURATION IN THE CYCLE OF LOADING UPON THE LOW-CYCLE FATIGUE AND THE LONG-TERM STRENGTH OF THE TURBINE SHAFT MADE OF THE MATERIAL ЭИ 961-III <i>A.M. Porter, S.A. Bukaty, A.L. Vodolagin</i>	55
THE DETERMINATION OF THE EFFICIENT PARAMETERS OF SURFACE STRENGTHENING THE THIN-WALLED AND THE SMALL-HARD PARTS OF GAS TURBINE ENGINES BASED ON DEFORMATION TOLERANCE <i>S.A. Bukaty, A.S. Bukaty</i>	64
METHODS CALCULATION OF FATIGUE CRACK GROWTH PERIOD AND HER IT'S GRAPHIC GENERALIZATION <i>Yu.I. Koltoun, T.A. Khibnick</i>	70
RESEARCH OF METHODS FOR PROTECTION THE SURFACE OF CRYOGENIC TANKS FROM ICE FORMATION <i>V.V. Biryuk, O.N. Nikolaeva, A.I. Shepelev</i>	80
THE ALGORITHM OF VIBRATION DIAGNOSTIC KINEMATIC COMPONENT <i>F.N. Shalaev, V.G. Stogney</i>	85
PROBABILISTIC ESTIMATE OF COMPRESSOR BLADES DURABILITY TO FOREIGN OBJECT DAMAGE <i>M.S. Nikhamkin, I.V. Semenova</i>	93
USING OF HEAT-PIPES WITH INCREASED HEAT CONDUCTION AS CORE ELEMENTS OF SYSTEM OF THERMAL CONTROL FOR AEROSPACE EQUIPMENT <i>A.I. Kitaev, A.L. Luks, A.V. Poryadin</i>	98

WAY OF INCREASE IN EFFICIENCY OF CYCLE GAS TURBINE UNITS <i>V.A. Ivanov</i>	102
FEATURES OF DESIGNING GAS TURBINE OF COMPLEX CYCLE GT24 <i>V.A. Ivanov</i>	109
REALIZATION OF THE MULTICHANNEL CNC MACHINING METHODS <i>A.A. Kazakov, A.M. Salnikov</i>	113
INFLUENCE OF IMPULSE GENERATION MODE ON ELECTRO-EROSION TREATMENT <i>G.V. Smirnov, N.I. Limanova, V.V. Koshelev, I.A. Limanov</i>	118
INKJET HEAT TRANSFER WORKING MODEL PHONE (FUEL TRANSPORTATION) REFRIGERATOR DRIP EMITTERS PROSPECTIVE SPACECRAFT <i>S.S. Raube, E.K. Krasnochub, V.M. Bronstein</i>	122
THE COMPARATIVE ANALYSIS OF WAYS FOR MANUFACTURING OF FORGING PIPES MADE FROM C17200 ALLOY FOR FRICTION BEARINGS FOR HARD LOADED PARTS <i>A.I. Khaimovich, O.V. Tolmachyov</i>	132
DECREASE IN TOXICITY OF TRANSPORT DIESEL ENGINES BY NEUTRALISATION NITROGEN OXIDE OF THE FULFILLED GASES <i>S.G. Frolov, A.D. Rosljakov</i>	138
OBLITERATION'S PROBLEMS IN CAPILLARY-POROUS STRUCTURES OF AEROSPACE HYDRO SYSTEMS' PARTS <i>E.A. Izzheurov, D.A. Uglanov</i>	143
OPTIMIZATION CHARACTERISTICS OF ROTOR-SUPPORT SYSTEM FROM NK-14ST FREE POWER TURBINE WITH CONSIDER STATICS AND DYNAMICS PROPERTYS <i>K.N. Chaadaev, D.K. Novikov</i>	147
EFFECT OF COAGULATION OF DROPS ON FUEL SPRAY CHARACTERISTICS BEHIND ATOMIZERS <i>A.A. Sviridenkov, V.V. Tretiyakov</i>	157
THE MIXING EFFICIENCY OF LIQUID DROPLET FUEL AND AIR FLOW IN THE FRONTAL SWIRL DEVICES <i>V.V. Tretiyakov, A.A. Sviridenkov</i>	162
MIXING PARAMETERS INVESTIGATIONS AND METHODS OF APPROACH TO CALCULATIONS AND DEVELOPMENT OF THE THRUSTERS WITH A SPRAY-CENTRIFUGAL SCHEME OF NT AND NDMH MIXING ON THE CONFUSION CHAMBER WALL IN CONSIDERED <i>Y.I. Ageenko</i>	171
FORECASTING OF THE PROPERTIES OF STRUCTURAL MATERIALS AND THE CHOICE OF OPTIMAL TECHNOLOGIES OF THEIR PRODUCTION <i>S.F. Tlustenko, A.M. Bibikov, L.V. Zhuravel, A.A. Koptev</i>	178
METHOD OF CALCULATING OF THE LOAD CHARACTERISTICS OF CYLINDRICAL SUPPORT WITH A DISCRETE LOCATION OF ELASTIC DAMPING ELEMENTS OF THE MR MATERIAL <i>F.V. Parovay, Yu.K. Ponomaryov, A.S. Kotov, S.E. Spivak, E.S. Vasyukov</i>	184
PARTICULARITY OF THERMAL CONDITION COMPUTATION OF LRE WITH COOLING BY LIQUID OXYGEN <i>P.P. Strizhenko</i>	191

ABOUT ELABORATION DIAGNOSTIC METHODS OF ELEMENTS THE PNEUMOHYDROSYSTEM PRODUCTIONS	
<i>T.Ch. Kolbaya, I.A. Dobodeich, Yu.P. Barmetov</i>	197
CONSIDERATION OF ACTIVE FORCES AT INTERNAL-COMBUSTION ENGINE ANALYSIS IN MSC.ADAMS ENVIRONMENT	
<i>V.P. Tukmakov, B.B. Kosenok, A.V. Tukmakov</i>	204
THE INTERCONNECTION BETWEEN THE BENZO(A)PYRENE AND THE SOOT EMISSIONS HEAT-ENGINE USING HYDROCARBONS FUELS	
<i>S.G. Matveev, M.Yu. Orlov, I.V. Chechet, A.V. Semenov</i>	210
THE EFFICIENCY OF ALIGNING GRATINGS AT ENGINE INLET OF GROUND POWER PLANTS	
<i>A.R. Guzairov, S.G. Suvorov</i>	215
THE DETECTING IMPROVEMENT BY LASER SURFACE SOUNDING	
<i>N.A. Sazonnikova</i>	219
CURRENT PREVENTIVE CONTROL OF A TECHNICAL PROCESS ON A BASIS OF EXPONENTIAL SMOOTHENING	
<i>A.M. Kerensky</i>	227
DEPENDENCE BETWEEN MICROSCOPIC CHARACTERISTICS OF THE MATERIAL MR AND PARAMETERS OF PRESS FORMING	
<i>M.V. Degtyarev, A.M. Zhizhkin</i>	231
FEATURE OF OPTIMIZATION OF PARAMETERS OF WORKING PROCESS GTE WITH THE FREE TURBINE AT INITIAL DESIGNING IN THE CONDITIONS OF UNCERTAINTY	
<i>A. I. Gretzkov, V. A. Grigoriev</i>	237
FEATURES OF CALCULATION OF HYDRAULIC CHARACTERISTICS OF CAPILLARY SPRAY JETS OF IS LIQUID-STNYH ROCKET ENGINES OF SMALL PULL-ROD	
<i>V.E. Godlevsky, V.E. Nigodjuk, A.V. Sulinov</i>	241
METHOD OF DESIGN CALCULATION OF CENTRIFUGAL EMULSIVE DUPLEX FUEL NOZZLE	
<i>V.S. Egorychev</i>	248
FMS-3000, PROGRAMMING A MILLING MACHINE 6M13GN-1 A PROGRAM CONTROLLER	
<i>A.N. Volkov, M.B. Sazonov, V.D. Smolin, I.A. Tchigrinyev</i>	253
MATHEMATICAL MODEL OF SMALL-THRUST ROCKET ENGINE WITH GASEOUS OXYGEN AND HYDROGEN IN PULSE OPERATION	
<i>V.S. Egorychev</i>	261
CALCULATION OF THE FIRST RESONANT FREQUENCY AND THE FIRST RESONANT FACTOR OF A SOUND ABSORPTION OF MATERIAL MR	
<i>E.A. Izzheurov, M.V. Degtyarev, Jiang Hongyuan, Wu Guoqi</i>	268
INFLUENCE OF THE FREQUENCY AND LOAD ON WAVE DEFORMATION PROCESSES UNDER HIGH CYCLE FATIGUE	
<i>Yu.I. Koltoun, B.E. Melnikov, T.A. Khibnick, A.A. Prohorov</i>	274
MODELING OF STRUCTURE OF THE POROUS MR MATERIAL IN PROCESS OF HEAT CONDUCTION	
<i>A.M. Zhizhkin</i>	283
SIZE DISTRIBUTION OF HOLES IN ELEMENTS MADE OF MR MATERIAL	
<i>A.M. Zhizhkin, M.V. Degtyarev</i>	289

PRODUCTIVITY ENHANCEMENT BY MODELLING BASED ON MRPII/ERP SYSTEMS <i>D.S. Kornilov, N.D. Pronichev, I.G. Abramova</i>	294
PROPERTIES AND STRUCTURE OF "TRIVALENT" CHROMIUM COATINGS, DEPOSITED WITH NANOPARTICLES OF METAL OXIDES <i>R.K. Salakhova, A.D. Zhirnov, V.A. Ilyin, V.V. Semionychiev, E.V. Tiurikov</i>	298
PDM IMPLEMENTATION EFFICIENCY IN MECHANICAL INDUSTRY <i>I.G. Abramova, D.A. Abramov, R.M. Bogomolov</i>	304
THE FLOWING REACTOR AS THE TOOL OF AN EXPERIMENTAL RESEARCH OF PROCESSES OF TRANSFORMATION SELF-IGNITING LIQUID ROCKET FUEL <i>V.E. Nigodjuk, A.V. Sulinov</i>	311
RESEARCH OF LAWS OF INTERACTION OF COMPONENTS IN A LIQUID PHASE SELF-IGNITING LIQUID ROCKET FUEL <i>V.E. Nigodjuk, A.V. Sulinov</i>	316
RESEARCHING ERROR OF BLADE LOCATING IN MECHANISM THE POMKL – BLIK FIXTURE BY THE SYSTEM OF APPROXIMATE ANALYSIS OF DOUBLE-DIMENSIONAL DENSITIES OF PROBABILITY <i>M.A. Bolotov, A.N. Zhidyayev, I.A. Lyozin, I.L. Shitarev</i>	322
THE ANALYZE OF WORK OF THROTTLE COOLING SYSTEM'S MICROHEAT EXCHANGER, WICH USES NITROGEN WITH NEARLY CRITICAL PARAMETERS <i>A.I. Dovgvallo, A.P. Logashkin, D.V. Sarmin, D.A. Uglanov</i>	328
PULSING CHAMBERS OF COMBUSTION AND THEIR APPLICATION IN AEROSPACE ENGINEERING <i>A.V. Solodovnikov, E.N. Vishegorodcev, V.V. Golubyatnik</i>	335
APPLICATION'S WAYS OF GAS –TURBINE POWER PLANTS OF NK-FAMILY FOR UPGRADING OF HEAT ELECTRIC GENERATION PLANT <i>V.V. Birjuk, E.A. Larin, D.G. Fedorchenko, L.P. Chelydko</i>	344
RESEARCH OF THE WET CONDITION IN FUEL TANKS OF HIGH WEIGHT BOOSTER ROCKETS DURING STORAGE AND AVIATION TRANSPORTATION PERIODS <i>V.M. Bronshtein, E.K. Krasnochub, A.A. Markin</i>	352
DEVELOPMENT AND STUDY OF THE DESIGNS OF SPRAYERS WITH INCREASED SPEED FOR INTERNAL COMBUSTION ENGINE (ICE) <i>V.N. Grishanov, V.A. Zvyagintsev, U.D. Lysenko</i>	360
THE CALCULATED STUDY OF FLUID STRUCTURE IN A HUB AN AXIAL AVIATION TURBINE <i>G.M. Popov, O.V. Baturin</i>	365
THE STORY OF INVENTION AND DEVELOPMENT OF SUPERCHARGE UNITS OF INTERNAL COMBUSTION ENGINES <i>O.V. Baturin, N.V. Baturin, V.N. Matveev</i>	369
WORKING OUT OF METHODS PREPORATION OF EXECUTION TECHNOLOGICAL AUDIT FOR REARMAMENT INNOVATION FACTORY <i>N.D. Pronichev, L.A. Chempinsky, I.V. Tsygankov</i>	377
MATHEMATICAL MODELLING AND PARAMETRIC RESEARCH OF FLOW OF THE TWISTED TURBULENT SINGLE-COMPONENT STREAM OF THE PROPULSIVE MASS IN THE TRANCE - AND SUPERSONIC AREAS OF LAVAL NOZZLES <i>V.V. Ryzkov, I.I. Morozov</i>	382
METHODOLOGY COMPLEX OF HARDWARE-IN-THE-LOOP FUNCTIONAL MODELLING OF GAS TURBINES AND ITS SYSTEMS <i>G.G. Kulikov, V.Yu. Arkov, V.S. Fatikov, A.I. Abdulnagimov, G.I. Pogorelov</i>	392